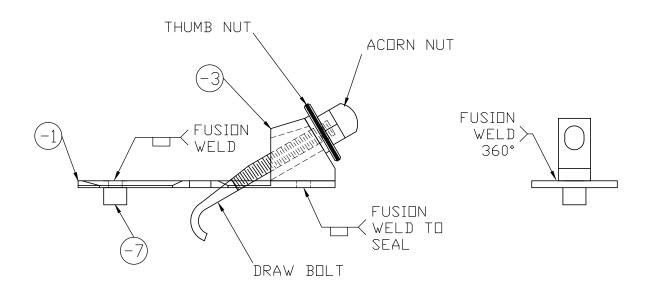
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	REVISIONS						
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
1	CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02					
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02					
3	MATERIAL CHANGE TO STAINLESS STEEL: -1 PLATE, -3 LUG, -7 BUTTON.	7/28/04					
3A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSEMBLY VIEW, CH'D ENGRAVE NOTE P/N -1, ADDED NOTE TO REMOVE WELD MARKS.	12/8/09	RJC	RW			



NOTE: AFTER WELD HAVE WELD SUB-CONTRACTOR REMOVE WELD MARKS.

ASS QT\	YASSY YQTY	B/0	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	PLATE	2.2.	.080 × 1 × 3-3/8	2
			-3	1	LUG	S.S.	3/8 × 3/4 × 3/4	2
			-7	1	BUTTON	S.S.	Ø.270 × .300	2
			RBA993	5 1	DRAW BOLT			1
		B/0		1	ACORN NUT	2.2.	10-32 UNF	1
		B/0		1	THUMB NUT	STEEL	10-32 UNF BLACK REID #V-1	1
	ASSY #	1						

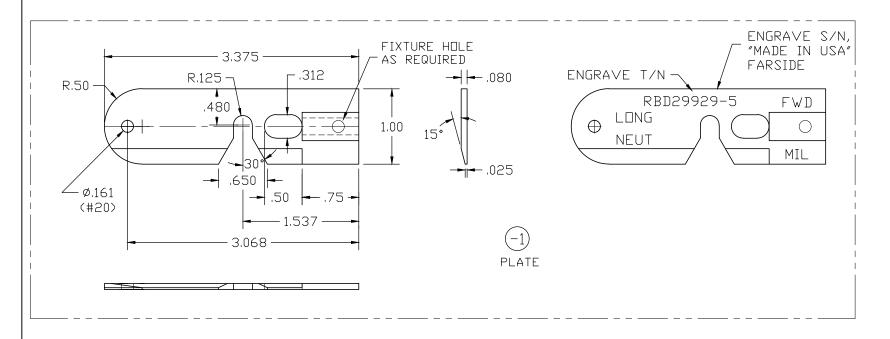
® RED BARN MACHINE

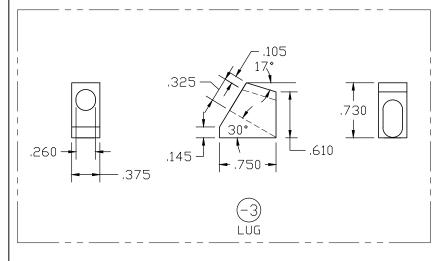
"LONGITUDINAL RIGGING TOOL

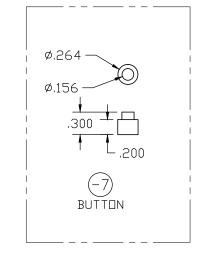
_	DWG NO.	REV
g.	RBD29929-5	3A
2	UNLESS OTHERWISE SPECIFIED DRAWN BY: COLE	
2	TOLERANCES ON:   APPROVED	
2	DECIMALS JANUARY DECIMALS HEAT IREAT IREAT IREAT	
1	XX ± .01 ANGLES ±.5* SPEC	
-	UNLESS OTHERWISE SPECIFIED USED ON MODEL	
<u> </u>	1. BREAK ALL SHARP EDGES MD 500	
l	.015 × 45° PR .015 R 2. DIMENSIDNAL LIMITS APPLY AFTER PLATING	
	SCALE NTS DATE 4-22-02 SHEET 1 of	2

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REVISIONS							
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
1	CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02					
ЗА	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSEMBLY VIEW, CH'D ENGRAVE NOTE P/N -1.	12/8/09	RJC	RW			







® RED BARN	N MACHINE
LONGITUDINAL F	RIGGING TOOL
DWG NO. RBD29929-5-	-1 thru -7 3A
UNLESS OTHERWISE SPECIFIED	DRAWN BY: COLE
DIMENSIONS ARE IN INCHES	APPROVED
DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS	APPROVED HEAT TREAT
DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32	APPROVED HEAT
DIMENSIONS ARE IN INCHES TDLERANCES ON DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ±.5*	APPROVED HEAT TREAT FINISH
DIMENSIONS ARE IN INCHES TOLLERANCES ON- DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ±.5*  UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	APPROVED HEAT TREAT FINISH SPEC
DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ±.5* .X ± .1 UNLESS DTHERWISE SPECIFIED	APPROVED HEAT TREAT FINISH SPEC USED ON MODEL